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ETAG 030

GUIDELINE FOR EUROPEAN TECHNICAL APPROVAL of **Dowels for Structural Joints** **Part 3: Cyclic Loading**

Edition April 2013

This Guideline for European Technical Approval is established and published in accordance with Article 11 of the Construction Products Directive as a basis for the preparation and issue of European Technical Approvals in accordance with Article 9.1 of the Construction Products Directive.

European Technical Approvals are issued by approval bodies authorised and notified in accordance with Article 10 of the Construction Products Directive. These bodies are organized in EOTA.

The European Technical Approval, according to the Construction Products Directive, is a favourable technical assessment of the fitness for use of a construction product and the technical specification of the assessed product, serving as basis for the CE marking of this product when and where a harmonised standard according to the Directive is not or not yet available.

Due to technical innovation and the progress of the state of the art, Guidelines for technical approval might not reflect the latest developments and experiences gained in approval procedures. The reader of this Guideline is therefore advised to check with an EOTA member whether there are further provisions which have to be taken into account in the use of the Guideline.

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Table of contents

1	Scope of the ETAG	3
1.1	Definition of the construction product	3
1.2	Intended use of the construction product	3
1.3	Assumed working life of the construction product	3
1.4	Terminology	4
1.4.1	Common terms relating to the Construction Products Directive.....	4
1.4.2	Specific terms used in this ETAG	4
1.5	Procedure in the case of a significant deviation from the ETAG	4
2	Assessment of fitness for use	5
2.1	Meaning of "fitness for use"	5
2.2	Elements of the assessment of fitness for use	5
2.3	Relationship of requirements to the product characteristics and methods of verification and assessment	5
2.4	Product characteristics which are relevant for the fitness for use	6
2.4.1	Essential requirement 1: Mechanical resistance and stability	6
3	Evaluation and attestation of conformity and CE marking	6
4	Assumptions under which the fitness for the intended use is assessed	7
4.1	Manufacture of the product.....	7
4.2	Packaging, transport, storage of the product	7
4.3	Installation of the product in the works	7
4.4	Use, maintenance, repair	7
5	Identification of the construction product.....	8
5.1	Means of identification	8
5.2	Product characteristics which are relevant for identification checking	8
5.2.1	Identification characteristic of the product (for steel used)	8
6	Format of ETAs issued on the basis of the ETAG	9
7	Reference documents	9
	Annex A DESIGN OF THE WORKS	9
	Annex B CONTROL PLAN	9
	Annex C ETA MODEL FOR DOWELS FOR STRUCTURAL JOINTS.....	9

1 Scope of the ETAG

See ETAG 030 – Part 1, General.

This Part 3 of the ETAG only deals with dowels for structural joints, or dowel connectors, that transmit repeated cyclic loads in such a way as to cause fatigue failure and are not exposed to highly aggressive agents in the environment.

Dowels subjected to dynamic loading installed in dissipative areas are not covered by this part of ETAG.

The present part complements the ETAG 030 – Part 1 (edition April 2013). This part refers only to the Essential Requirement 1; for the others requirements, it is necessary to refer to ETAG 30 – Part 1.

1.1 Definition of the construction product

See ETAG 030 – Part 1, General.

1.2 Intended use of the construction product

See ETAG 01 – Part 1, General.

Dowels that may be subjected to cyclic loading or dowels that may be subjected to an aggressive environment liable to cause accelerated corrosion will be covered by further parts of this ETAG.

For types of families of products, see Table 1 of ETAG 30 – Part 1.

1.3 Assumed working life of the construction product

The provisions and the verification and assessment methods included or referred to in this ETAG have been written based upon the assumed working life of the dowel for an intended use not less than the working life of the works where installed, provided that the dowel is subject to appropriate installation, use and maintenance (see 4.4). These provisions are based upon the current state of the art and the available knowledge and experience.

In any case, because it is not simple to remove and replace dowels, the assumed working life shall not be less than 50 years.

"Assumed working life" means that, when an assessment following the ETAG/CUAP provisions is made, and when this working life has elapsed, the real working life may be, in normal use conditions, considerably longer without major degradation affecting the Essential Requirements¹.

The indications given as to the working life of the construction product cannot be interpreted as a guarantee given by the product manufacturer or his representative or the approval body issuing the ETA, but are regarded only as a means for choosing the appropriate products in relation to the expected economically reasonable working life of the works (see 5.2.2 of the Interpretative Documents).

¹ The real working life of a product incorporated in a specific works depends on the environmental conditions to which that works is subject and the particular conditions of the design, execution, use and maintenance of that works may be outside this ETAG. Therefore, it cannot be excluded that in these cases the real working life of the product may also be shorter than the assumed working life.

1.4 Terminology

1.4.1 *Common terms relating to the Construction Products Directive*

See ETAG 30 – Part 1.

1.4.2 *Specific terms used in this ETAG*

See ETAG 30 – Part 1.

1.5 Procedure in the case of a significant deviation from the ETAG

See ETAG 30 – Part 1.

2 Assessment of fitness for use

2.1 Meaning of "fitness for use"

See ETAG 30 – Part 1.

2.2 Elements of the assessment of fitness for use

See ETAG 30 – Part 1.

2.3 Relationship of requirements to the product characteristics and methods of verification and assessment

The product characteristics, methods of verification and assessment criteria which are relevant for the fitness of dowels connectors under cyclic loading for the intended use referred to in 1.2 are given in Table 2 and have to be verified in addition to the characteristics specified in Table 2 given in Part 1 of this ETAG.

Table 2 – Additional product characteristics and methods of verification and assessment under cyclic loading

Nr	Product characteristic	Option "No Performance Determined"	Method of verification and assessment	Expression of product performance
(1)	(2)	(3)	(4)	(5)
Essential Requirement 1: Mechanical resistance and stability (under cyclic loading)				
1	Declared maximum number of cycles sustained under defined load	No	2.4.1.1.1	Values of N Number of cycles 2.4.1.1.2
2	Declared range of cyclic loads	No	2.4.1.1.1	$\Delta F_{fat,k}$ in kN
<p>where:</p> <p>N = number of cycles sustained under repeated loading with 70 % of the ultimate design. The number of tests shall not be lower than 106, the value for a specific product shall be specified by the manufacturer.</p> <p>ΔF_{fat} = share of actions (repeated, cyclic loading) which will have fatigue related effects.</p>				

For use categories, see Table 3 in ETAG 30 – Part 1.

For stability categories, see Table 4 in ETAG 30 – Part 1.

For environmental reference classification, see Table 5 in ETAG 30 – Part 1.

For stainless steel grade, see Table 6 in ETAG 30 – Part 1.

2.4 Product characteristics which are relevant for the fitness for use

2.4.1 Essential requirement 1: Mechanical resistance and stability

2.4.1.1 Method of verification

ETAG 030 – Part 1 applies.

The dowel connector shall be capable to guarantee its intended behavior under maximum expected displacement. Ductile behavior of the elements shall be guaranteed at collapse after the tests under quasi-static condition. During the cyclic tests the dowel shall remain in the elastic field.

The dowel connector can only be considered as fit for use under cyclic loading for N cycles if it passes the following types of test.

In a test set-up as for the static load test in Part 1, 3 tests each with the medium and largest size of a series as defined in Part 1 shall be carried out:

N load cycles between the 50 % of the characteristic ultimate limit load (considering the actual material properties) and 0 % of the working load (i.e. self-weight only) shall be performed. For the sake of time consuming test, the loading frequency should be not less than 1 Hz. The test shall be carried out either until failure occurs or the required number of cycles (as stated by the manufacturer) has been performed.

If failure has not occurred before the required number of tests has been reached, then after the last descending branch has carefully been carried out, one reloading to failure has to be performed. The residual ultimate strength shall not be below 60 % of the ultimate design load.

Three (3) tests of this type shall be carried out for both the largest and the medium size. If more sizes need to be tested to be representative of a series, the number of test shall also be 3 and the acceptance criteria shall be as set out in 2.4.1.2.

2.4.1.2 Method of assessing and judging

ETAG 030 – Part 1 applies.

For the fitness of use of dowel connector the following conditions shall be verified:

- all the performed three (3) tests per size shall survive the required number of cycles. If one (1) of the three (3) tests fails before reaching the required number of cycles, two (2) more tests with survival of N cycles shall be performed. If premature failure occurs within these additional tests, the verification has not been carried out. An adjustment of N is advisable in such a case;
- sizes which were not tested are considered as verified for the fitness for use under cyclic loading with the same percentage of the characteristic ultimate load for their size, $F_{u,k}$, from which the value of $\Delta F_{fat,k}$ (in kN) is derived.

3 Evaluation and attestation of conformity and CE marking

See ETAG 030 – Part 1, Clause 3

4 Assumptions under which the fitness for the intended use is assessed

In all the following assessment procedures, it will be assumed that the dowels are installed in concrete members designed and executed to a standard similar or in accordance to EC 2. All concrete properties will be related to EN 206-1, and taking into account either of the methods presented in Annex A.

4.1 Manufacture of the product

It is assumed that the product is manufactured in accordance with the ETA issued on the grounds of this ETAG. All welding occurring during the manufacture process of the dowel connector has to be performed in the factory; no part of the process may be performed on site.

4.2 Packaging, transport, storage of the product

It is assumed that the product is transported in such a way that damage to the weld seams cannot occur, also the smoothness of the surfaces has to be maintained.

4.3 Installation of the product in the works

It is assumed that the concrete members joined by the dowel connector are designed according to a standard or code similar to EC 2, that all forces transmitted by the dowel connector and distributed by the reinforcement described in the ETA are properly transmitted to the supports or to other structural members designed to resist this action-effect, using either European or national standards, but always applying good engineering practice. A Product Handbook (or leaflet, provided by manufacturer) consisting of installation instructions shall always be on hand when installing dowel connectors on site.

4.4 Use, maintenance, repair

It is assumed that the dowels will stay functional throughout their entire assumed working life span. If, by unforeseen actions or environmental conditions, repair is necessary, the national or relevant Guidelines or standards for the repair and strengthening of concrete structures shall be observed.

5 Identification of the construction product

5.1 Means of identification

The product which is the subject of the Technical Approval shall be identified by:

- testing of product characteristics as laid down in Table 10,
- fingerprinting,
- formulation.

These three parameters should be obtained from the manufacturer, for the material used.

If the dowel connector contains plastic parts, an appropriate method shall be determined by the Approval Body to identify the plastic components.

For the dowels, the parameters are:

- manufacturing process parameters,
- calculations, detailing, drawings.

Table 10 – Product characteristics, methods of verification and criteria used for checking the product identity

Number	Product characteristic*	Verification method: 5.2.1.1	Criteria for product identity: 5.2.1.2
(1)	(2)	(3)	(4)
	Mechanical strength	EN 10025, EN 6892-1	Yield strength, tensile strength
	Chemical properties		

* These characteristics are also relevant to the fitness for use (see 2.3, Table 2).

5.2 Product characteristics which are relevant for identification checking

5.2.1 Identification characteristic of the product (for steel used)

5.2.1.1 Method of verification

The method of verification of the steel used to manufacture the dowel connector may be described in each ETA according to the specifics of the ETA contents. However, for all steel products, samples may be taken and tested in accordance with EN 6892-1 and EN 10025 for mechanical strength, and also for the chemical composition of the steel in order to ascertain that either they are of the same grade as the manufacturer's technical specifications or that they exhibit not lesser performance (e.g. see Table 6).

5.2.1.2 Criteria for product identity

The criteria for product identity shall be described in each ETA according to the specific ETA content as needed by the Approval Body and shall always form part of the ETA.

6 Format of ETAs issued on the basis of the ETAG

European Technical Approvals issued on the basis of this ETAG shall be in accordance with the ETA format given in the Annex C to the ETAG.

7 Reference documents

This part of ETA-Guideline 030 incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed below. For dated references subsequent amendments to, or revisions of these publications, apply to this ETA-Guideline only when incorporated in it by amendment or revision. For undated references the latest dated revision of the publication referred to applies.

See ETAG 030 – Part 1.

Annex A DESIGN OF THE WORKS

See ETAG 030 – Part 1.

Annex B CONTROL PLAN

See ETAG 030 – Part 1.

Annex C ETA MODEL FOR DOWELS FOR STRUCTURAL JOINTS

See ETAG 030 – Part 1.